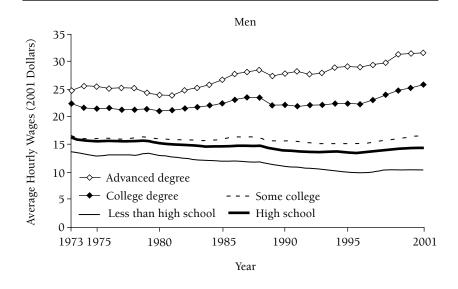
Figure 1.1 Average Hourly Wages by Education, 1973 to 2001



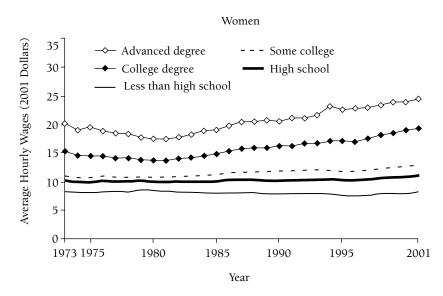
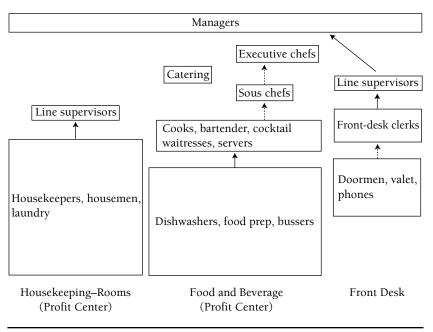


Table 1.1 Employer Responses to Increased Competition and the Impact on Frontline Workers

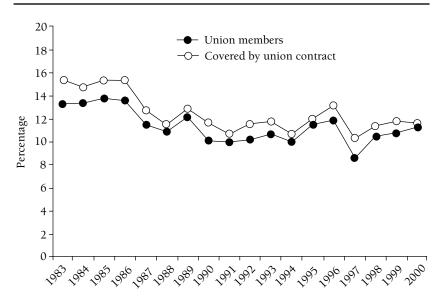
	Dominant Strategies (Effects on Frontline Workers Largely Negative)	Variations (Effects on Frontline Workers Both Negative and Positive)	Sources of Variation
Firms that focus on compensation and the organization of work	Freeze wages and increase workloads Use contingent workers to cut labor costs Subcontract and outsource to cut costs and wages Relocate and consolidate functions	Use work reorganization to increase productivity and reduce turnover Innovate with respect to products Outsource to capture economies of scale; outsource only partially to gain better management Use temps to screen risky workers for permanent jobs	Unions Regional labor market institutions Quality of information available to managers about high-productivity strategies Regulation (minimum wage, industry regulation) Tight labor markets
Firms that focus on new technology	Introduce new technology to automate routine tasks and reduce reliance on low-skilled workers Technology deskills entry-level jobs	Train entry-level workers with- out college degrees for new technology Link entry-level jobs to career ladders	

Figure 2.1 Typical Mobility Paths in Eight Case-Study Hotels



Source: Authors' configuration.

Figure 2.2 Unionization Rates in the Hospitality Industry, 1983 to 2000



Source: Based on data from Hirsch and Macpherson (2001).

Table 2.1 Distribution and Location of Eight Union and Non-Union Case-Study Hotels,

by Un	nion Density	
	Union Densi	ity
Unionized	Low	Hiş

	Union I	Union Density				
Unionized	Low	High				
No	City A, Hotel 1	City C, Hotel 3				

Yes

Source: Authors' compilation.

City B, Hotel 2

City A, Hotel 5

City B, Hotel 6

City D, Hotel 4

City C, Hotel 7 City D, Hotel 8

Table 2.2 The Changing Wage Structure of the Hotel Industry in U.S. Metropolitan Areas,

1979 to 20	000				
	1979	1983	1989	1995	2000
Median hotel hourly wage	\$8.56	\$7.79	\$8.34	\$7.91	\$9.20

10.0 00 =0					
	1979	1983	1989	1995	
Median hotel hourly wage	\$8.56	\$7.79	\$8.34	\$7.91	

2.37

1.39

\$13.04

90/10 ratio

College/high school ratio

Private-sector median wage

Source: Authors' analysis of CPS-ORG files. Note: All hourly wages in 2000 dollars.

2.61

1 24

\$12.11

3.06

1.35

\$12.41

3.45

1.56

\$11.58

3.29

1.88

\$12.50

Table 2.3 Typical Hotel Job Hierarchy, 2000

	Housekeeping- Rooms	Food and Beverage	Front Desk
Entry-level I	• Housekeepers • Housemen	Dishwashers and bussersCook's helpers	 Phones Valet and bell desk
	\$6 to \$9 per hr. 93 to 96% of rooms division	\$6 to \$10 per hr. 40 to 50% of food division	\$7 to \$10 per hr. 30 to 50% of front desk
Entry-level II		CooksServers, bartenders, hosts	Front-desk clerksAccounting clerks
		\$9 to \$13 per hr. 30 to 40% of food division	\$9 to \$15 per hr. 30 to 50% of front desk
Frontline supervisors and mid- level managers	InspectressesTrainerAssistant managers	 Sous chefs, lead cooks Room service manager Assistant executive chef 	 Line managers Assistant director of hotel operations
	\$25 to \$35k a year 1 to 5% of rooms division	\$35 to \$45k 1 to 5% of food division	\$25 to \$45k a year 1 to 5% of front desk
"Craft" occupations		 Banquet catering servers High-end restaurant servers and bartenders Cocktail waitresses \$25k to \$70k 	
		20% of food division	

Table 2.3 Continued

	Housekeeping- Rooms	Food and Beverage	Front Desk
Senior managers	Director of housekeeping	 Director of food and beverage Executive chef Restaurant managers 	• Director of hotel operations
	\$\$\$	\$\$\$	\$\$\$
	1 to 3% of rooms division	1 to 3% of food	1 to 3% of front desk

Source: Authors' analysis of eight case-study hotels.

Note: Dollar amounts are entry-level wages or salaries, and vary depending on the local cost of living and whether they are negotiated by a union contract. \$\$: Precise figures for senior managers are unavailable, but salaries are generally high.

Table 2.4 Racial and Ethnic Composition of the Hotel Industry in U.S. Metropolitan Areas, 1979 to 2000

1979	10 2000				
	1979	1983	1989	1995	2000
Non-Hispanic white	70.0%	61.1%	56.1%	51.9%	47.5%
Non-Hispanic black	20.0	18.5	17.2	17.9	16.8
Hispanic	12.1	13.7	20.4	23.1	25.2

10.4

5.9

Source: Authors' analysis of CPS-ORG files.

Other

Table 2.5 Unions and Wages in the Hotel Industry in U.S.

Metropolitan Areas, 1983 to 2000					
1983	1989	1995	2000		
14.5%	15.0%	14.8%	13.8%		
\$8.87	\$9.73	\$9.04	\$10.50		
\$7.79	\$7.65	\$7.91	\$9.00		
1.14	1.27	1.14	1.17		
	1983 14.5% \$8.87 \$7.79	1983 1989 14.5% 15.0% \$8.87 \$9.73 \$7.79 \$7.65	1983 1989 1995 14.5% 15.0% 14.8% \$8.87 \$9.73 \$9.04 \$7.79 \$7.65 \$7.91		

All workers				
Union median hourly wage	\$8.87	\$9.73	\$9.04	\$10.5
Non-union median hourly wage	\$7.79	\$7.65	\$7.91	\$9.0
Union/non-union wage ratio	1.14	1.27	1.14	1.1
Nonmanagerial workers only				
Union median hourly wage	\$8.82	\$9.73	\$9.04	\$10.3
Non-union median hourly wage	\$7.09	\$7.30	\$7.35	\$8.0
Union/non-union wage ratio	1.24	1.33	1.23	1.3

Source: Authors' analysis of CPS-ORG files.

Note: All wages in 2000 dollars.

Table 2.6 The Effect of Unions on Firm Restructuring in Eight Case-Study Hotels

	0	3	
Dimension of Restructuring	Union Effect?	Degree of Effect	Relevant Conditions
Wages	Yes	Within markets, union wages are higher by \$0.25 to \$1.70 per hour.	Union density matters more than union presence—highdensity wages are \$3 higher than lowdensity wages.
Work intensity	Some	Work intensity is at the forefront of labor-management relations. Some union hotels have lower workloads (as measured by room quotas). Some hotels make sure that workers get paid for the added work (in the case of cross-training).	Strongest effects are seen in high-density cities, but they are not always apparent even there.
Hours and scheduling	Some	Hours and scheduling are at the forefront of labor-management re- lations. Successful protection of full-time jobs is seen in some cities.	Strongest effects are seen in high-density cities. Union attention to and prioritization of this area is critical.
Subcontracting	Some, but weak	In some cities sub- contracting of restau- rants has been resisted and/or effects on workers have been mitigated through ne- gotiations. Most other forms of outsourcing are unchallenged.	Strongest effects are seen in high-density cities, especially where unions are making this a priority.
Career ladders	Little	Not relevant.	Only in germination stage where density is high.

Table 3.1 The Effect of Enhanced Jobs on Turnover

Staff adequacy

Nursing assistant × staff adequacy

Model 1

Nursing assistant	-0.427** (.209)	-1.407 (1.22)	-0.262 (0.218)	-0.209 (-0.413)	-0.505 (0.653)	-0.188 (0.211)	-0.172 (0.221)	
Enhanced	-0.277 (0.180)	-0.314** (0.158)	-0.366** (0.177)	-0.350* (0.188)	-0.572*** (-0.207)	-0.320* (0.173)	-0.298* (0.175)	
Wage	_	-0.245** (0.112)	-0.170** (0.067)	* (0.067)	-0.165** (-0.077)	-0.172** (0.069)	-0.185** (0.077)	
Nursing assistant × wage	_	0.120 (0.127)	_	_	_	_	_	
Union member	_	_	-0.086	-0.225	0.005	_	_	

Model 3

(0.276)

Model 4

(0.278)

-0.003 (0.156)

-0.350*** (0.130)

Model 2

Model 6

Model 5

(0.307)

Model 7

Employment security	_	_	_	_	(0.162)	_	_
Nursing assistant \times employment security	_	_	_	_	0.102 (0.208)	_	_
Formal training	_	_	_	_	_	-0.089 (0.277)	_
Informal training	_	_	_	_	_	_	-0.441 (0.283)
N	447	401	397	394	372	400	400
Prob > Chi 2	0.0000	0.0000	0.000	0.000	0.000	0.000	0.000
Pseudo R-squared	.0419	.0538	.0540	.0712	.0811	0.053	0.058

Note: Control variables include gender, race-ethnicity, education, and age. Robust standard errors are in parentheses. Intention to quit job uses an ordered

Employment security

Source: Authors' compilation.

logit regression. * .05 .** <math>.01 .*** <math>p < .01. -0.492***

Table 3.2 The Effect of Enhanced Jobs on Job Satisfaction

Nursing assistant × wage

Nursing assistant × staff adequacy

Union member

Staff adequacy

Nursing assistant	0.563**	1.883**	0.559**	0.850*	1.263**	0.378*	0.490**
	(0.238)	(0.817)	(0.228)	(0.466)	(0.581)	(0.212)	(0.199)
Enhanced	0.124	0.075	0.076	0.076	0.231	0.069	0.056
	(0.187)	(0.196)	(0.185)	(0.170)	(0.175)	(0.200)	(0.181)
Wage	_	0.249***	0.173***	0.121**	0.127**	0.158** (0.061)	0.178*** (0.058)

Model 3

-0.413

(0.338)

Model 4

-0.227

(0.324)

(0.129)

0.885*** (0.098)-0.184

Model 5

-0.540*

(0.285)

Model 6

Model 7

Model 2

-0.132(0.082)

Model 1

0.563**

Nursing assistant \times employment security	_	_	_	_	-0.289 (0.180)	_	_
Formal training	_	_	_	_	_	0.546** (0.240)	_
Informal training	_	_	_	_	_	_	0.861*** (0.159)
N	446	400	396	393	371	399	399
Prob > F	0.000	0.000	0.000	0.000	0.000	0.000	0.000

Note: Control variables include gender, race-ethnicity, education, and age. Robust standard errors are in parentheses. Job satisfaction uses an OLS

0.074

0.259

0.050

0.071

0.745*** (0.140)

0.168

0.082

0.114

Employment security

R-squared

regression. * .05 .** <math>.01 .*** <math>p < .01.

Table 3.3 The Effect of Enhanced Jobs and Other Human Resource Variables on Turnover and Job Satisfaction

	Model 1:	Model 2:	Model 3:
	Turnover	Job Satisfaction	Turnover
Nursing assistant	-2.05 (1.475)	2.73** (1.04)	-0.301 (1.70)
Enhanced	-0.511**	0.166	-0.483**
	(0.214)	(0.159)	(0.226)
Wage	-0.282** (0.131)	0.250*** (0.071)	-0.121 (0.150)
Nursing assistant × wage	0.181	-0.246**	0.022
	(0.149)	(0.091)	(0.171)
Union member	0.111 (0.294)	-0.339 (0.320)	-0.099 (0.370)
Staff adequacy	-0.168	0.586***	0.130
	(0.126)	(0.091)	(0.147)
Employment security	-0.345***	0.240**	-0.250**
	(0.118)	(0.100)	(0.119)
Problem-solving team	0.104	0.376*	0.314
	(0.247)	(0.208)	(0.232)
Pay for performance	-0.049 (0.198)	0.215 (0.172)	-0.010 (0.208)
Formal training	0.009	0.168	0.105
	(0.273)	(0.234)	(0.236)
Informal training	-0.398 (0.285)	0.404** (0.177)	-0.228 (0.288)
Job satisfaction	_	_	-0.535*** (0.082)
N	345	343	342
Prob > F	—	0.000	—
R-squared	—	0.306	—
Prob > Chi 2	0.000		0.000
Pseudo R-squared	0.099		0.170

Note: Control variables include gender, race-ethnicity, education, and age. Robust standard errors are in parentheses. Intention to quit job uses an ordered logit regression. Job satisfaction uses an OLS regression.

^{*} .05 .

^{**} .01 .

^{***} p < .01.

Table 3.4 The Effect of Trust, Stress, and Intrinsic Rewards on Turnover and Job Satisfaction

	Model 1: Turnover	Model 2: Job Satisfaction
Nursing assistant	-0.280 (0.264)	0.133 (0.160)
Enhanced	-0.238 (0.217)	0.117 (0.129)
Wage	-0.148* (0.088)	0.005 (0.046)
Union member	0.125 (0.321)	-0.109 (0.232)
Staff adequacy	0.325** (0.147)	0.108 (0.092)
Employment security	-0.077 (0.123)	-0.066 (0.058)
Problem-solving team	-0.038 (0.260)	0.489*** (0.133)
Pay for performance	-0.139 (0.178)	0.194* (0.109)
Formal training	0.272 (0.297)	-0.199 (0.160)
Informal training	-0.102 (0.279)	0.069 (0.130)
Trust	-0.187*** (0.052)	0.135*** (0.035)
Stress	0.209*** (0.040)	-0.162*** (0.026)
Intrinsic reward	-0.054 (0.056)	0.232*** (0.039)
N Prob > F R-squared Prob > Chi 2 Pseudo R-squared	336 0.000 0.181	335 0.000 0.554 —

Source: Authors' compilation.
Note: Robust standard errors are in parentheses. Intention to quit job uses an ordered logit regression. Job satisfaction uses an OLS regression.

<sup>* .05
** .01
***</sup> p < .01.

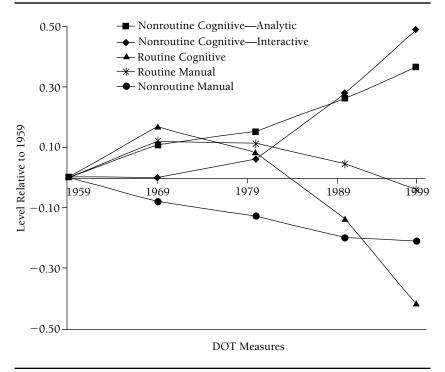
Table 3.A1 Mean Values for Key Variables (Nursing Assistants and Food Service Workers Only)

	Observations	Mean	Standard Deviation	Minimum	Maximum
Nursing assistant	469	0.65	0.477	0	1
Food service					
worker	469	0.35	0.477	0	1
Gender	469	0.84	0.367	0	1
White	456	0.64	0.482	0	1
Black	456	0.27	0.447	0	1
Hispanic	456	0.05	0.228	0	1
Other race	456	0.04	0.184	0	1
Less than high					
school	467	0.06	0.238	0	1
High school gradu-					
ate	467	0.36	0.482	0	1
Some college	467	0.46	0.499	0	1
College graduate	467	0.11	0.318	0	1
Age	465	38.52	12.838	17	81
Enhanced	469	0.48	0.500	0	1
Wage	418	10.04	1.660	6.55	18.97
Union member	463	0.17	0.375	0	1
Employment secu-					
rity	429	3.01	0.995	1	4
Staff adequacy	464	2.73	1.092	1	4
Problem-solving					
team	461	0.58	0.495	0	1
Pay for perfor-					
mance	435	0.39	0.487	0	1
Formal training	467	0.66	0.473	0	1
Informal training	468	0.57	0.496	0	1
Trust index	456	12.44	3.359	4	17
"Supervisors treat					
workers fairly."	463	3.21	0.938	1	4
"Management is					
open and up					
front with me."	465	2.86	0.872	1	4
Management-					
employee					
relationship	464	3.21	1.170	1	5
How much do					
you trust					
management?	465	3.11	1.036	1	4
					*

Table 3.A1 Continued

	Observations	Mean	Standard Deviation	Minimum	Maximum
Stress index How often do	463	11.44	3.313	4	20
you experience conflict?	468	2.41	1.024	1	5
How often do you have too many demands?	467	3.57	1.107	1	5
How often are you asked to do more than you can handle?	468	3.30	1.206	1	5
How often do you feel de- pressed at					
work? Intrinsic reward	467	2.15	1.112	1	5
index "My job makes good use of my	461	12.94	2.741	4	16
knowledge/ skills."	468	3.27	0.800	1	4
"My job requires that I learn new things."	467	3.29	0.869	1	4
"My job requires me to be creative."	467	3.06	0.938	1	4
"My job is chal- lenging."	466	3.30	0.894	1	4
Intention to quit job	466	1.57	0.763	1	3
Job satisfaction index How satisfied are you with your personal growth	465	9.45	1.859	3	12
and develop- ment?	468	3.15	0.721	1	4
How satisfied are you with the resources to do your job?	467	3.08	0.765	1	4
Overall, how satisfied are you with your job?	468	3.21	0.743	1	4

Figure 4.1 Economywide Measures of Routine and Nonroutine Task Input, 1959 to 1998 (1959 = 0)



Source: Autor, Levy, and Murnane (2001, figure 1).

Table 4.1 Hypothesized Impact of Workplace Computerization on Four Categories of Job Tasks

	Routine Tasks	Nonroutine Tasks
Visual and man- ual tasks		
Examples	Picking and sorting engi- neered objects on an as- sembly line	Janitorial services
	Reconfiguring production lines to enable short runs	Truck driving
Computer impact	Computer control makes capital substitution feasible	Limited opportunities for substitution or complementarity
Information-pro- cessing cogni- tive tasks		
Examples	Bookkeeping	Medical diagnosis
-	Filing and retrieving textual data	Legal writing
	Processing procedural inter- actions and transactions (for example, a bank teller)	Persuading and selling
Computer impact	Substantial substitution	Strong complementarities

Source: Autor, Levy, and Murnane (2001, table 1).

Table 4.2 Means of *Dictionary of Occupational Titles* Job Content Measures Overall and by Education Group at Midpoint of 1960 to 1998 Sample

		Task Measure (0 to 10 Scale)							
	1. Non- Routine Cognitive/ Analytic	2. Non- Routine Cognitive/ Interactive	3. Routine Cognitive	4. Routine Manual	5. Non- Routine Manual				
Overall	3.76	2.46	4.61	3.90	1.24				
High school dropouts	2.55	1.32	4.93	3.72	1.80				
High school graduates	3.34	1.75	5.30	4.09	1.26				
Some college	3.97	2.45	4.87	4.02	1.10				
College plus	5.36	4.76	2.86	3.57	0.87				

Source: Autor, Levy, and Murnane (2001, appendix table 2). Current Population Survey 1980, all employed workers ages eighteen to sixty-four merged with Dictionary of Occupational Titles (1977).

Table 4.3 Reorganization of Check Processing at Cabot Bank, 1988 and 1998

Tasks	Employee Who Carried Out Task in 1988	Average Hourly Wage Rate in 1988	Number of Full-Time Employees in 1988 per Million Checks	Employee Who Carried Out Task in 1998	Average Hourly Wage Rate in 1998	Number of Full-Time Employees in 1998 per Million Checks
Prepare checks by removing staples and ensuring checks face in same direction				Check pre- parer	\$9.51	16
Key in amount on checks with clear printing or handwriting	Proof machine operator	\$10.03	67	Computer		
Decipher amounts on checks with poor handwrit- ing and key in amount				Keyer	\$10.00 plus in- centives for speed and accu- racy	15
Balance the de- posit				Image balancer	\$11.00	22

Source: Autor, Levy, and Murnane (2002). *Note*: Wage rates are in 1998 dollars.

Table 4.4 Reorganization of Exceptions Processing at Cabot Bank, 1994 and 1998

	Employee Who Carried Out Task in 1994	Average Hourly Wage Rate in 1988	Number of Full-Time Employees in 1994 per 65,000 Exceptions ^a	Employee Who Carried Out Task in 1998	Average Hourly Wage Rate in 1998	Number of Full-Time Employees in 1998 per 65,000 Exceptions
Verify signatures on checks written for large amounts	Exceptions pro- cessing clerk	\$10.64	98			
Implement stop payment orders	Exceptions pro- cessing clerk	\$10.64	98	Exceptions pro- cessing clerk	\$13.50	470
Handle overdrafts	Exceptions pro- cessing clerk	\$10.64	424			
Move information on checks from one exceptions processing clerk to another	Exceptions processing clerk	\$10.64	30	Computer		

Source: Autor, Levy, and Murnane (2002).

Note: Wage rates are in 1998 dollars.

[&]quot;There were 650 full-time exceptions processing clerks in 1994. To allocate these clerks among specialized jobs, we rely on a Cabot Bank manager's estimate that approximately 65 percent of clerks processed overdrafts, 15 percent processed stop payment orders, 15 percent verified checks, and the remainder moved boxes of checks from station to station.

Table 5.1 Demographic Characteristics of Workers in the Three Industries, 1986 and 1996

		1986		1996		
Industry ^a	Union Members	Female	Average Education (Years)	Union Members	Female	Average Education (Years)
Medical, den- tal and opti- cal instru- ments	8.7%	49%	13.0	4.2%	47%	13.6
Miscellaneous fabricated metal prod- ucts	30.0	23	11.8	19.6	22	12.2
Blast furnaces, steelworks, rolling and finishing mills	60.4	9	11.7	50.1	11	12.6

Source: Hirsch and Macpherson (1997).

^a These are the CPS industry groupings and are broader than the four-digit SICs used in tables 5.2 through 5.4.

Table 5.2 Why Production Jobs Are Retained in the United States

	Medical 1	Medical Devices		
	Continuous, High-Volume	Batch Production	Valves	Stee
The skill level of local labor force is high	✓	_	✓	✓
Plant is close to R&D and/or engineering group	✓	✓	✓	_
Plant is close to customer	_	✓	✓	✓
Labor cost is small share of total cost	✓	✓	_	✓
Existing fixed capital stock is hard to move	✓	_	_	1

Note: A check indicates that we judge this to be an important reason jobs are retained in the United States.

Table 5.3 Skill Requirements in Response to Technological Change

	Medical 1			
	Continuous, High-Volume	Batch Production	Valves	Steel
High school diploma	Yes	Yes	No	No
Mechanical or machine skills	No	No	Yes	Yes
Problem-solving skills	Yes	No	Yes	Yes
Diagnostic or monitoring skills	Yes	No	Yes	Yes
Communication skills	Yes	Yes	Yes	Yes
Ability to learn basic computer skills	Yes	No	Yes	Yes
Flexibility in learning new jobs	Yes	Yes	Yes	Yes
Statistical skills or basic motor skills	No	No	Yes	Yes
Dexterity or high attention level	No	Yes	No	No

Table 5.4 New Human Resource Practices in Response to

Technolog	gical Change	ractices in	respon	.SC 10
	Medical	Devices		
	Continuous, High-Volume	Batch Production	Valves	Steel
Increased worker responsibility	Yes	No	No	Yes
Job rotation	Yes	Yes	Yes	Yes
Extensive training	Yes	No	Yes	Yes
Cross-training	Yes	Yes	Yes	Yes

sibility					
Job rotation	Yes	Yes	Yes	Yes	
Extensive training	Yes	No	Yes	Yes	
Cross-training	Yes	Yes	Yes	Yes	
Problem-solving teams	No	No	Yes	Yes	

Pay-for-skills Yes No No Yes

No

No

No

reased worker respon- bility	Yes	No	No	Yes
rotation	Yes	Yes	Yes	Yes
tensive training	Yes	No	Yes	Yes
oss-training	Yes	Yes	Yes	Yes
11 1.			••	

Yes

Self-directed work teams

Table 5.A1 Employment and Wages in the Medical Industry, 1972 to 1992

Industry	Year	Number of Plants	Total Employment	Production Workers	Average Hourly Production Wage ^a
Surgical and medical in- struments (3841)	1972 1977 1982 1987 1992	357 456 708 975 1,121	34,018 42,630 56,393 72,163 97,183	71% 67 68 62 59	\$9.85 10.04 10.02 11.25 10.93
Surgical appliances and supplies (3842)	1972	618	42,512	67	9.66
	1977	773	52,686	68	10.24
	1982	1,126	67,507	66	9.25
	1987	1,295	77,732	65	9.95
	1992	1,458	94,556	64	9.91
X-ray, electromedical, and electro- therapeutic apparatus (3693) ^b	1972 1977 1982	75 187 231	11,006 30,125 47,553	58 54 48	11.36 11.98 10.99
X-ray, apparatus, and tubes (3844) ^b	1987	67	8,711	63	12.50
	1992	112	14,239	49	12.83
Electromedical equipment (3845) ^b	1987	209	29,154	45	11.30
	1992	330	39,836	45	11.91

Source: Longitudinal Research Database.

^a Deflated by CPI.

^b In 1987 SIC 3693 was reclassified into two separate industry categories: 3844 and 3845.

Table 5.A2 Employment and Wages in the Steel Industry, 1972 to 1997

Year	Total Employment	Production Workers	Average Hourly Production Wage ^a
1972	469,100	81%	\$17.23
1977	441,900	79	20.99
1982	295,800	73	23.44
1987	188,100	78	19.06
1992	170,600	77	18.99
1997	144,080	79	20.14

Source: Census of Manufacturers (1972, 1977, 1982, 1992, 1997).

Table 5.A3 Employment and Wages in the Valve Industry, 1972 to 1992

Industry	Year	Number of Plants	Total Employment	Production Workers	Average Hourly Production Wage ^a
Industrial	87	369	45,808	64%	\$ 12.42
valves (3491) ^b	92	453	51,432	65	12.28
Fluid power	87	346	27,352	65	12.45
valves (3492) ^b	92	340	28,436	65	12.04
Valve and	72	648	86,035	70	11.54
pipe fittings	77	764	107,892	70	12.03
$(3494)^b$	82	1,063	113,984	65	11.73
	87	372	24,774	70	11.76
	92	225	15,942	74	11.76

Source: Longitudinal Research Database.

^a Deflated by CPI (1992 dollars).

^a Deflated by CPI.

^b Prior to 1987 all valve plants were categorized as SIC 3494. Beginning in 1987, three categories are used: 3491, 3492, and 3494.

Table 6.1 Rank-and-File Workers Performing Listed Job Functions at the Twelve Firms 1995

	runctions at the twelve runs, 1999						
	Interpret Written Instructions	Maintain Production Logs	Use Basic Math Skills	Monitor Product Quality	Give Instructions to Computers		
Leading com- plexity firms	90%	70%	87%	79%	48%		
Standard com- plexity firms	63	10	33	81	17		
Difference in							

60***

54***

-2

31*

means

27**

Source: Authors' compilation. * .05 .

^{**} .01 .

^{***} p < .01.

Table 6.2 Human Resources Policies in the Twelve Firms, 1995

	Plant's Rank-and-	Average Hourly	Benefits as a Percentage of		Tra	aining		Percentage of Temps	Hesitance to Lay
	File	Wage	Total	Total			Firm	at Any	Off
Firm	Workforce	Rate	Compensation	Compensation	Basic	Specific	Paternalism ^a	One Time	Workers ^b
LC Firms									
Inova	850	\$9.00	33	\$13.43	Yes	Yes	4	10	3
LC2	135	8.00	30	11.42	Yes	No	3	0	3
LC3	200	8.00	35	12.30	Yes	Yes	4	15	4
LC4	37	10.00	32	14.70	No	No	4	0	3
LC5	150	13.65	30	19.50	No	No	3	2	3
LC6	23	10.00	25	13.33	No	No	1	0	3
SC Firms									
Homepro	300	\$8.00	25	\$10.66	0	1	2	50	4
SC2	320	7.50	40	12.50	1	0	4	40	3
SC3	34	7.00	20	8.75	0	0	2	5	4
SC4	35	8.00	20	10.00	0	0	2	15	2
SC5	70	7.00	15	8.23	0	0	4	1	3
SC6	190	7.00	25	9.33	0	0	4	40	2
Means and Di	fferences								
LC mean		9.78	30	14.11	0.50	0.33	3.17	4.5	3.17
SC		7.42	24	9.91	0.17	0.17	3.00	25.2	3.00
Difference i	n means	2.36**	6*	4.20***	0.33	0.17	0.17	-20.7**	0.17

^a Paternalism pertains to the appropriateness of attending to the private well-being of employees and their families. It ranges from a high of 4 to a low of

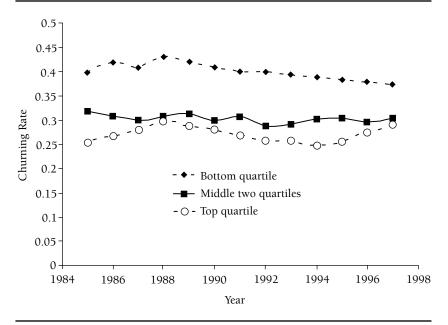
b Layoff policy: 1 = lays off immediately when demand falls more than 10 percent; 2 = lays off after a brief delay; 3 = lays off after moderate delay; 4 = lays off after substantial delay.

^{*} .05 .

^{** .01 &}lt; p < .05.

^{***} p < .01.

Figure 7.1 Churning Rates in Food Manufacturing



Source: Authors' calculations.

Table 7.1 Job Grid for Ourtown School System Food Service

F 000 S		
ob Title	Wage	Requirements
Assistant cook–food preparer	\$7.33 to \$7.48 an hour	High school or less
Cook	\$7.62 an hour	Zero to five years' experience
	\$8.05 an hour	Six to twelve years' experience
	\$8.90 an hour	Twelve or more years' experience
Food supervisor	Salaried, approximately \$17,000 yearly	High school or less

Table 7.2 Job Grid for Salads Supreme

Job Title	Wage	Requirements	Upward Mobility
Hand packer	\$7.00 to 9.50 an hour	Literacy not required	Yes
Assistant cook or mixer	\$7.50 to \$10.75 an hour	Literacy not required	Yes
Cook, mixer, lead person, ware- house worker, or assistant super- visor	\$10.50 to \$13.50 an hour	Literacy required	Yes
Supervisor	\$10.00 to \$20.00 an hour (nobody mak- ing \$20.00)	No high school	Yes
Production man- ager	Not able to determine	No high school	Yes
Plant manager or quality control manager	Not able to determine	High school	Little
Vice president	Not able to determine	College	Little
President	Not able to determine	College	Little

Table 7.3 Employment Growth for Total and Food Industry Employment in California, by Geographic Area, 1977 to 1997

	Total	Total Food	Food Manufacturing	Nondurable Wholesale	Eating and Drinking Places
Percentage increases					
California total Agricultural	73	76	11	63	115
counties	55	61	- 7	60	103
Non-agricultural counties	110	100	36	67	91
Ratio of percentage increase to total for relevant area					
California total Agricultural	1.00	1.05	0.16	0.86	1.58
counties	1.00	1.11	-0.12	1.10	1.89
Non-agricultural counties	1.00	0.90	0.33	0.61	0.82

Sources: County Business Patterns data from U.S. Bureau of the Census (2002b) and U.S. Commerce Department (1977).

Table 7.4 Job Grid for Great Meals Institutional Facility

Job Title	Wage	Requirements	Upward Mobility
Hourly line staff: dishwashers	\$7.00 to \$8.00 an hour	No high school, no experience necessary, good attitude, good ethic	Yes
Hourly line staff: prep cooks, some entry-level cooks, or some part- time cashiers	\$7.00 to \$9.00 an hour	No high school	Yes
Cooks and senior cooks; cashiers	\$9.00 to \$13.00 an hour; \$9.00 to \$12.00 an hour	No high school	Yes
Supervisors, cashier, faculty club	\$13.00 an hour	No high school	Yes
Management: chef manager or assis- tant manager	\$25,000 to low \$30s; chef can earn up to \$45,000	About seven years' experience, some college but not necessary	Yes, but limited
Food-service di- rector	Not able to deter- mine	Most have college	Some
General manager	\$50,000 to \$60,000	Most have college	Some

Table 7.5 Quarterly Earnings Distribution, Food Manufacturing

\$5,498.16

128

Source: Authors' compilation.

	ood Manu	lacturing		
		Earning	s Distribution of	Median Firm
		Bottom		
Average Size	Average	Quartile	Top Quartile	Ratio of Top
of Workforce	Earnings	Earnings	Earnings	to Bottom

\$2,537.71

\$9,888.67

Table 7.6 Women in the Top and Bottom Earnings

_	in the Food e, 1985 to 19	Manufacturing 997	
Ei Otil-	1005	1000	

Workfore	e, 1985 to 1997		
Earnings Quartile	1985	1990	

52.88%

11.59

52.74%

14.17

Bottom

Source: Authors' compilation.

Top

1997

51.67%

Table 7.7 Worker Flows, Job Reallocation, and Churning (Quarterly)

Churning (Quarterly)			
	Mean	Median	Standard Deviation
Worker flow rate	21.39%	13.28%	28.09%

9.11

12.28

4.00

7.84

17.50

20.25

Job reallocation rate

Source: Authors' compilation.

Churning rate

Table 7.8 A Firm-Level Analysis of Churning Rates in

Food N	Manufacturing	3	
Variable	All Quartiles	Тор	Bottom
Lagged churning	0.21910	0.49788	0.37194
	(15.50)**	(31.16)**	(22.37)**
Time trend	-0.00139	-0.00152	-0.00249
	(6.47)**	(5.46)**	(6.59)**

)** 249 1** (0.77)(3.70) Employment size (log) 0.00279 0.00510 0.00926 (1.23)(1.45)(1.95)0.11612 0.18977 0.42103 (12.11)**(18.88)**

3,187

0.2450

3,254

0.1471

Constant (10.05)**Observations 5,366 R-squared 0.0521 Source: Authors' compilation.

Note: Absolute value of z-statistics in parentheses.

** Significant at 1 percent level.

Table 7.9 Determinants of Average Quarterly Earnings in Food Manufacturing

Worker characteristics	
Female	-0.554
	(7.60)**
Prime age (twenty-five to fifty-four)	0.457
	(4.74)**
Older (fifty-five and older)	-0.032
	(0.28)
Firm characteristics	
Size of firm	-0.047
	(2.72)**
Age of firm	0.030
	(0.84)
Time	-0.003
	(5.06)**
Churning rate	0.041
	(1.84)*
Sales per worker	0.030
	(2.99)**
Constant	8.437
	(55.83)**
Observations	2,789
R-squared	0.80

Note: Absolute value of z-statistics in parentheses.

^{*} Significant at 5 percent level.

^{**} Significant at 1 percent level.

Table 7.10 Probability of Promotion from the Bottom Earnings Quartile in Food Manufacturing

	1985 Cohort	1991 Cohort
Tenure	- 0.011 (1.76)	-0.007 (1.12)
= 1 if age of worker is twenty-five to fifty-four	-0.024 (0.14)	-0.161 (0.80)
= 1 if age of worker is fifty-five or older	0.153 (0.36)	-0.003 (0.01)
Quarterly firm churning	0.501 (1.49)	0.724 (2.88)**
Firm size (log)	0.035 (0.12)	-0.533 (2.84)**
Sales per worker (log)	0.143 (1.52)	-0.511 (1.97)*
Observations	8,464	14,688

Note: Absolute value of z-statistics in parentheses. Worker fixed effects included.

^{*} Significant at 5 percent level.

^{**} Significant at 1 percent level.

Table 7.11 Worker Flows and Earnings for Food Subsectors in Selected States, 1994 to 1998

	Food Manufacturing	Grocery Wholesaling	Food Stores	Eating Places
Total worker flow rate				
1994	0.312	0.411	0.517	_
1996	0.306	0.373	0.517	_
1998	0.357	0.402	0.724	1.760
Churning rate				
1994	0.311	0.405	0.510	_
1996	0.295	0.372	0.510	_
1998	0.356	0.380	0.669	1.252
Average quarterly				
earnings				
1994	\$7,767	\$7,856	\$4,386	_
1996	8,348	8,470	4,455	_
1998	9,050	9,207	5,030	\$2,830
Average quarterly				
earnings, new hires				
1994	\$5,530	\$5,540	\$2,275	_
1996	6,117	6,016	2,256	_
1998	6,790	6,515	2,761	\$2,529
Ratio of average earnings				
to new-hire earnings				
1994	1.40	1.42	1.93	_
1996	1.36	1.41	1.97	_
1998	1.33	1.41	1.82	1.12

Notes: Includes all firms. Combines Florida, Illinois, Maryland, and North Carolina.

^a Eating places data restricted to a subset of these four states.

Figure 8.1 Job Quality and Internal Mobility Opportunities at the Four Firms

		Inte	ernal Mobility Opportunities			
		Low	High			
	Low	Teleservices subcontractor: • Telemarketing sales	Telecom: • Telephone operator service Financial services: • Mass-market credit card service • Mass-market retail banking service			
Job Quality	Moderate		Financial services: • Segmented credit card service and sales • Segmented retail banking service	Financial services: • Mortgages • Auto financing Telecom: • Collections • Residential service and sales • Small-business service and sales		
	High	HR benefits subcontractor: • Customer service jobs		Telecom: • Large-business customer service		

Table 8.1 Variation in Jobs and Mobility Across the Four Firms

	Teleservices	HR Benefits Administration	Retail Financial Services	Telecommunications
Job type	Telemarketing: sales; simple inbound service	Customer service	Retail banking: service Credit cards: segmented service and sales	Operators: service Residential: service and sales
			Mortgage: service Auto financing: seg- mented service and sales	Small-business: service and sales Large-business: service
IT and work design				
IT: machine-paced calls	Yes	No	Retail banking: 100% Credit card, auto financ- ing: 100% in service, 0% in sales	Operators: 100% Residential: 100% Large-business: 0%
			Mortgage: 100%	
IT: electronic monitoring	Yes	No	Yes	Operators: 100% Residential: 100% Large-business: 0%
Customers per em- ployee per day	In the hundreds; depends on amount of	25	Retail banking, credit card: 200	Operators: 1,000 Residential: 75
	time clocked in		Mortgage: 100 Auto financing: 75	Large-business: 20

Script use	High: mandatory	None	Short mandatory scripts in retail and credit card services; moder- ate, based on regula- tory requirements in all segments	Moderate, based on reg- ulatory requirements
Team organization	No	Yes: high levels of on- line and off-line teams	No on-line or off-line teams; some use of ad- hoc task forces; work- ers grouped in "teams" for incentive purposes	No on-line teams; some use of off-line teams
Compensation				
Pay range	Low: minimum wage	Moderate: \$28,000 to \$33,000	Moderate: \$20,000 to \$40,000	High: \$30,000 to \$50,000
Benefits	None or low	Moderate	Moderately high ("employer of choice")	High
Variable pay	Modest sales commissions	None	Modest sales commissions in some seg- ments	Sales incentives
Skills and training				
Formal education	Low: diploma not required	High: 50% have college degrees	Moderate: diploma required; some have college; college sought and preferred in all segments	Moderate: diploma required; some have some college
Initial training	Low: two weeks or less	High: six weeks	Moderate: two to four weeks	High: twelve to sixteen weeks
				(Table continues on p. 286.)

Table 8.1 Continued

	Teleservices	HR Benefits Administration	Retail Financial Services	Telecommunications
Ongoing training	None	Low to none	Moderate: extensive programs, not always accessible	Low
Employment security				
Company tenure	Low	Low	Moderate	High; union presence
Use of contingent, part-time staffing	Nearly all workers are formally "part-time"	Low to none	Low use of contingents; some part-time with benefits	Low to none
Outsourcing	NA	NA	Outsources outbound and some inbound sales (telemarketing); not customer service	Outsources outbound telemarketing; not customer service
Mobility				
Turnover	High: up to 400%	Moderate: 30%	Moderate to high: 30 to 100% by location	Low: less than 10%
Internal: job steps within call center	Entry-level; supervisor or trainer	Entry-level; specialized jobs; supervisor	Entry-level; sales spe- cialistists; supervisor or trainer; high-level staff	Entry-level; ad-hoc spe- cialists; supervisor or trainer

Internal: job oppor- tunities in higher segments or departments	None	Almost none	Moderate: line banking and staff jobs in other functions; computer- technical; college strongly preferred	Operators: modest; other segments: high; service, sales, techni- cal: college degree for account executives, management
External advancement opportunities	Low; no marketable skills attained	Moderate; college-edu- cated use this as step- ping-stone to better employment	Low for retail and credit card; moderate for other segments; expe- rience with bank is valuable	Moderate because most alternatives do not pay as much, even for somewhat higher- skilled jobs
Source: Authors' compilation.				

Table 8.2 The Telecommunications Firm:

Job Quality and Worker Characteristics,
by Market Segment

	Operators	Collections	Residential	Small- Business	Large- Business
Customers per day ^a	1,017	195	57	31	15
Time on phone per customer (seconds) ^a	54	272	452	846	711
Weeks of initial training for job ^a	2.1	5.0	11.6	12.4	6.9
Use of scripts (higher score = less script- ing) ^b	1.96	2.71	2.96	3.23	3.54
Discretion with customers (higher score = more discretion) ^b	1.34	3.30	3.50	3.27	2.65
Expectation of layoff (higher = greater chance of being laid off) ^b	2.68	2.53	2.48	2.24	2.66
Emotional exhaustion (higher score = more fatigue) ^b	2.51	2.09	2.26	2.31	1.74
Job complexity (higher score = more complex)	2.85	2.98	3.15	3.13	3.52
Annual base earnings Workers Supervisors	\$31,485 59,145	\$38,180 59,695	\$41,391 60,701	\$42,447 61,040	\$47,440 57,153
Mean annual bonus Workers Supervisors	2,941 5,973	4,840 6,103	2,704 5,856	3,396 6,085	5,410 7,050

Table 8.2 Continued

	Operators	Collections	Residential	Small- Business	Large- Business
Worker charac-					
teristics ^c					
Female					
Workers	86.0%	80.1%	78.6%	74.7%	80.3%
Supervisors	83.3	84.3	78.1	72.5	71.6
Minority					
Workers	25.7	30.9	43.8	37.5	33.5
Supervisors	23.2	29.6	31.1	28.2	34.3
Mean tenure (years) ^d					
Workers	12.4	9.6	6.7	7.9	13.9
Supervisors	20.0	19.0	14.8	15.2	17.4
Finished college ^d					
Workers	8.4%	17.8%	25.3%	28.7%	23.8%
Supervisors	33.3	23.5	36.2	49.2	22.6
Number of workers	717	198	992	310	220
Number of su- pervisors	108	68	155	64	34

^a Drawn from mean responses to questions to workers on survey administered 2001. Because these are self-reports they are more useful for making comparisons across lines of business than as point estimates.

^b Drawn from mean responses to questions on worker survey that make up multiple-item scales (responses range from 1 to 5).

⁶ Drawn from company archival records.

^d Taken from worker survey.

Table 8.3 The Telecommunications Firm: Selected Skill Requirements, by Market Segment

	Operators	Collections	Residential	Small- Business	Large- Business
Social interaction					
skills					
Listening	6.7	6.9	6.9	6.8	6.7
Persuading	4.3	6.3	6.2	6.3	5.1
Negotiating	4.1	6.7	6.3	6.6	5.3
Computer skills					
Word processing	2.2	3.9	2.5	3.5	4.4
Spreadsheet	1.8	3.5	2.3	3.1	4.5
E-mail	1.5	3.1	2.7	4.4	6.4
Navigating be-					
tween screens	3.0	6.7	6.9	6.7	5.7
Product knowledge					
Features	4.7	5.5	6.8	6.6	6.1
Rates-pricing	4.7	3.7	6.6	6.4	5.6
Bundling	3.4	5.0	6.6	6.6	5.7
Number of					
supervisors	108	68	155	64	34

Note: Skill requirements are rated by supervisors on a scale from 1 (not important for the job) to 7 (very important). Ratings taken from 2001 survey of supervisors.

Table 8.4 The Telecommunications Firm: Internal Labor Market Patterns and Perceptions of Opportunity, by Market Segment

	Operators	Collections	Residential	Small- Business	Large- Business
Workers' number of different posi- tions held with this employer	1.5	1.8	1.5	2.0	3.3
Workers who have held only one (current) position with employer	69.9%	63.1%	75.3%	53.8%	24.0%
Supervisors promoted from within	92.5	92.7	94.2	87.1	90.3
Workers' perceptions Career satisfaction	2.72 ^{bc}	2.82 ^{bc}	2.99 ^{ac}	3.07^{a}	3.19^{ab}
Ease of "finding another job that is just as good as this one"	2.07	2.10	2.00°	2.15	2.35 ^b
Present experience "would help me get a higher-paying job"	2.69 ^{bc}	3.00^{a}	3.02ª	3.04ª	3.18^{a}
"Ease of internal movement"— finding another job inside the organization	2.47	2.53	2.49	2.44	2.69
Number of workers	717	198	992	310	220
Supervisors' expec- tations Likelihood that supervisees will move into bet- ter-paying job	3.68	3.75	3.64	3.56	3.70
Likelihood of promotion to management for supervisees	2.85 ^{bc}	3.50°	3.47ª	3.54^a	3.47ª

Table 8.4 Continued

	Operators	Collections	Residential	Small- Business	Large- Business
Number of su- pervisors	108	68	155	64	34

Notes: Figures represent mean responses to survey questions. "Career satisfaction" and "ease of internal movement" are summed scales with multiple items, responses ranging from a low of 1 to a high of 5. "Ease of finding another job" and "helpfulness of experience" are single-item responses ranging from a low of 1 to a high of 5. Supervisor expectations are also single-item responses ranging from a low of 1 to a high of 5. For workers' perceptions and supervisors' expectations, we report statistical comparisons of means across three groups. Where there are no indicators, the mean response in that category does not differ significantly from responses in any other categories.

^a Indicates that the mean response for the group differed significantly from the mean response for the operator services group at p < 0.05.

^b Indicates that the mean response for the group differed significantly from the mean response for the residential services group at p < 0.05.

^{&#}x27;Indicates that the mean response for the group differed significantly from the mean response for the large-business group at p < 0.05.

Table 8.5 The Telecommunications Firm: Education and Internal Labor Markets

	Operators	Collections	Residential	Small- Business	Large- Business
Number of different positions held with this employer					
Finished high school or less	1.5	2.3	1.9	2.5	3.8
Some post–high school edu- cation but no					
college degree	1.5	1.7	1.5	2.0	3.6
College graduate	1.5	1.6	1.3	1.6	2.4
Tenure in years with this employer Finished high school or less	15.2	9.9	10.0	11.3	13.9
Some post-high school educa- tion but no college degree	9,3	7.1	6.1	7.6	9.3
	8.9	7.5	4.8	5.2	9.7
College graduate	0.9	1.5	7.0	9.4	9.1
Number of workers	717	198	992	310	220

Table 8.6 The Telecommunications Firm: Geography and Internal Labor Markets

Number of Different Kinds of Company Offices Located "in This Building or Office Complex"	Share of Workers	Mean Number of Different Positions Held with Employer	Mean Number of Different Positions Held with Employer: Women Only	Mean Tenure with Organization in Years	Perceived Ease of Internal Movement
One	21%	1.38	1.39	7.4	2.41
Two	28	1.60	1.64	9.0	2.56

51 1.89

Three or more

Source: Authors' compilation.

1.98

9.8

Table 9.1 Demographics of Temporary Workers

			Education			Occupation	n	W	age	
	Total Sample	Some High School or HS Diploma	Trade Certification, Some College, or AA Degree	Bachelor Degree or Higher	Industrial	Clerical	Professional or Technical	Earning \$8.00 an Hour or Less	Earning More Than \$8.00 an Hour	Fast Wage Progressor Oversample
Number of re- spondents	4,171	1,006	2,042	1,093	1,105	1,870	1,169	1,277	2,867	915
Age (mean) Female Student Working another job while temp	37.9 56.7% 17.6	37.4 59.6% 5.6	37.4 57.5% 24.0	39.1 52.6% 16.6	36.7 37.3% 12.1	37.3 83.0% 20.8	40.0 32.6% 17.6	36.2 61.2% 15.1	38.7 54.5% 18.7	36.9 64.5% 15.8
Temp contribu- tion to family income (mean) ^a	3.4	3.3	3.3	3.5	3.3	3.2	3.7	3.1	3.5	3.3
Earning \$8.00 an hour or less	30.8%	55.7%	29.4%	9.9%	61.6%	28.5%	5.4%	_	_	46.3%
Earning more than \$8.00 an hour	69.2	44.3	70.6	90.1	38.4	71.5	94.6	_	_	53.7
Industrial Clerical	26.7 45.1	54.9 36.3	23.0 52.1	6.8 40.9	_		_	53.3 41.7	14.8 46.6	44.8 53.4
Professional or technical	28.2	8.8	24.9	52.3			_	4.9	38.6	1.8

Source: Authors' compilation.

"Mean score based on a five-point scale: 1 = very little; 2 = some; 3 = about half; 4 = most; 5 = nearly all.

Table 9.2 Prior Education and Work Experience of Temporary Workers

Education

14.0

64.9

diploma

Trade certification or apprentice-

Some college

ship

19.7

6.9

32.0

81.1

	Total Sample	Some High School or HS Diploma	Trade Certification, Some College, or AA Degree	Bachelor Degree or Higher	Industrial	Clerical	Professional or Technical	Earning \$8.00 an Hour or Less	More Than \$8.00 an Hour	Fast Wage Progressor Oversample
Number of respondents	4,171	1,006	2,042	1,093	1,105	1,870	1,169	1,277	2,867	915
Education Some high school	4.6%	18.9%	_	_	14.0%	1.3%	0.9%	10.9%	1.8%	6.5%
High school										

36.4

10.7

27.0

Occupation

18.2

5.9

40.3

6.6

5.2

23.1

33.3

9.2

31.5

Wage

Earning

13.8

6.0

32.1

27.6

7.0

Percentage time working in three									
years prior to temp-									
ing	77.1	72.4	79.1	77.9	75.1	74.4	83.1	72.1	79.2
Laid off in three years prior to temp-									
ing	32.8	32.3	33.8	30.9	33.3	29.6	37.0	30.7	33.5

34.9

85.2

91.1

78.3

21.7

5.0

5.3

1.5

52.5

39.4

41.3

10.4

19.3

4.6

38.1

69.6

78.0

15.1

37.4

11.6

37.5

87.8

89.9

6.6

6.4

2.1

49.6

46.2

47.8

12.0

27.1

7.4

38.2

75.8

82.1

8.3

13.4

3.1

73.9

31.5

46.5

54.8

60.1

21.1

41.4

69.0

74.8

Unemployed just prior to temping
Own a computer

Source: Authors' compilation.

Use the Internet

Associate's degree

Bachelor's degree

Graduate degree 10.4

20.7

5.7

41.9

66.7

71.6

50.4

42.4

Table 9.3 Employment Objectives of Temporary Workers

			Education			Occupatio	n	W	age
Reason for Temping	Total Sample	Some High School or HS Diploma	Trade Certification, Some College, or Associate's Degree	Bachelor's Degree or Higher	Industrial	Clerical	Professional or Technical	Earning \$8.00 an Hour or Less	Earning More Than \$8.00 an Hour
Number of respondents	4,171	1,006	2,042	1,093	1,105	1,870	1,169	1,277	2,867
Short-term temping	13.8%	9.0%	13.1%	19.6%	9.8%	17.6%	11.8%	13.8%	13.9%
Long-term temping	25.5	21.4	24.6	31.0	17.7	29.0	27.7	21.7	27.3
Short-term perm	22.6	30.0	21.7	17.6	31.6	17.7	21.6	26.9	20.6
Selective perm	38.0	39.5	40.6	31.8	41.0	35.6	39.0	37.5	38.2

Table 9.4 Training Participation of Temporary Workers

Education	
Trade	

High

School

or HS

Diploma

1,006

37.1

54.0

25.7

Some

College, or

Associate's

Degree

45.0

55.6

20.7

2,042

Bachelor's

Degree or

Higher

1,093

44.1

50.6

18.5

Industrial

1,105

30.9

52.3

30.4

Occupation

Clerical

1,870

50.0

59.2

17.3

Wage

\$8.00

an

Hour

or

More

2,867

44.9

53.0

17.1

\$8.00

an

Hour

or

Less

1,277

38.1

55.6

29.6

Professional

or

Technical

42.6

44.4

21.3

1,169

	Education	
Some	Trade Certification,	

Total

Sample

4.171

42.9

53.7

21.0

Number of respondents

Mean hours of training

Offered training (percentage)

Source: Authors' compilation.

Took training (percentage)

Table 9.5 Factors Affecting Training Participation of Temporary Workers

	Offered Training ^a	Training Participation ^a	Hours of Training
Low education	05**	03	1.27
Computer experience	.02***	03***	-3.08***
Age	.00	.00	07
Female	.08***	.08***	-4.33**
Also a student	.01	.00	-1.26
Long-term temporary	.07**	.13***	4.51*
Short-term permanent	02	.07	8.64***
Long-term permanent	.06**	.11***	4.14
Fast wage progressor oversample	.04*	.03	2.08
Pseudo R-squared (columns 1 and 2); ^a			
R-squared (column 3)	.02	.01	.03

^a The offered training and training participation results are from binary probits; the values in columns 1 and 2 are changes in the probability of the dependent variable from a one-unit change in the independent variable.

^{*} $p \le .10$.

^{**} $p \le .05$.

^{***} $p \le .01$.

Table 9.6 Career Outcomes of Temporary Workers

			Education ^a			Occupatio	n^a	W	age ^a	
	Total Sample	Some High School or HS Diploma	Trade Certification, Some College, or Associate's Degree	Bachelor's Degree or Higher	Industrial	Clerical	Professional or Technical	\$8.00 an Hour or Less	More Than \$8.00 an Hour	Fast Wage Progressor Oversample
Number of re-										
spondents	4,171	698	1,596	944	697	1,384	1,153	856	2,378	915
Permanent job Permanent job through temp	31.1%	34.4%	31.1%	31.6%	36.7%	32.2%	29.0%	35.6%	30.7%	28.1%
assignments Wage growth 10 percent or	17.0	22.3	17.0	15.8	20.9	18.2	15.6	19.0	17.4	14.2
more	30.2	28.9	25.9	21.9	25.4	29.7	20.7	21.7	27.0	47.3
Permanent job and/or wage growth 10 percent or										
more	53.9	57.4	50.4	47.1	55.1	54.3	44.8	51.9	50.8	64.7
Negative wage growth	11.1	10.1	9.1	6.1	11.5	10.0	4.6	12.4	7.0	20.7

Source: Authors' compilation.

^a Data exclude oversample.

Table 9.7 Explanations for Career Outcomes of Temporary Workers

	Po	ermanent Jo	ob	Wage G	rowth 10 Pe More	ercent or
Low education Wage at time of survey (\$8.00 an hour or less versus more than	.01	01	.00	.01	.03	.03
\$8.00)	_	.00	.02	_	07***	07***
Occupation (clerical versus others)	_	.02	.03	_	.07***	.06***
Occupation (industrial versus others) Age Female Also a student Training taken Working another job while temping		.04*01*** .0010***	.05*01*** .0109***04**		.04* .00 05*** .01	.03 .00* 05*** .02 .04**
Contribution of temp income to family income	_	_	.01	_	_	.00
Percentage time working in three years prior to temping Laid off in three	_	_	.00***	_	_	.00
years prior to temping	_	_	.00	_	_	01
Unemployed immediately prior to temping	_	_	.03**	_	_	.00
Computer experience	_	_	01	_	_	.00
Own a computer Use the Internet Fast wage prog- ressor over-	_	_	.05*** 01		_	01 03
sample	05***	06***	06***	.13***	.13***	.13***
Pseudo R-squared	.03	.03	.04	.02	.02	.03

Note: Results from binary probit estimation. The values in the table are changes in the probability of the dependent variable from a one-unit change in the independent variable.

^{*} p ≤ .10

 $^{**^{1}} p \le .05$ $*** p \le .01$

Table 9.A1 Regression Variable Descriptions and Summary Statistics

Variable Name in Table	Variable Description	Mean (Standard Deviation)	Minimum- Maximum
Offered training	Respondents who were offered the opportunity to take training	0.4 (.49)	0-1
Training participation	Respondents who took training, conditional on being offered	0.5 (.50)	0-1
Hours of train- ing	Number of training hours respondent received in past year	21.0 (37.02)	1-400
Permanent job Fast wage	Respondent obtained a perma- nent job Respondent experienced fast	0.3 (.46) 0.2	0-1
growth	wage growth in year of maximum hours (1999 or 2000)	(.42)	0-1
Low education	Respondent has some high school education or a high school diploma	0.2 (.43)	0-1
Computer experience	Respondent's level of prior com- puter experience (ranging from "no experience" to "ad- vanced experience")	3.3 (1.25)	1–5
Age	Age of respondent	37.9 (13.14)	17–82
Female	Female respondents	0.6 (.50)	0-1
Also a student	Respondent was also a student while at agency	0.1 (.35)	0-1
Long-term tem- porary	Reason for joining temp agency was to find long-term tempo- rary work	0.3 (.44)	0-1
Short-term per- manent	Reason for joining temp agency was to find short-term perma- nent work	0.2 (.42)	0-1
Long-term per- manent	Reason for joining temp agency was to find long-term perma- nent work	0.4 (.49)	0-1
Fast wage progressor over- sample	Respondent is part of the over- sample of fast wage prog- ressors	0.2 (.41)	0-1
Wage at time of survey	Respondent makes \$8.00 an hour or less versus more than \$8.00 an hour	0.3 (.46)	0–1

Table 9.A1 Continued

Variable Name in Table	Variable Description	Mean (Standard Deviation)	Minimum- Maximum
Occupation (clerical versus others)	Respondent's occupation is in the clerical field	0.4 (.50)	0-1
Occupation (industrial versus others)	Respondent's occupation is in the industrial field	0.3 (.44)	0-1
Training taken	Respondents who took training	0.2	
	(no missing values)	(.42)	0-1
Working an- other job while at	Respondent was in another paid job while at agency	0.2 (.36)	0-1
agency	4	2.4	
Contribution of temp income to family in- come	Amount of overall family in- come coming from temp work (ranging from "very little" to "nearly all")	3.4 (1.40)	1–5
Percentage time working in three years prior to join- ing agency	Percentage time respondent was in paid work in the three years prior to joining the agency	77.1 (29.21)	0–100
Laid off in three	Respondent was laid off in the	0.3	
years prior to joining agency	three years prior to joining the agency	(.47)	0-1
Unemployed	Respondent was unemployed	0.4	
immediately prior to join- ing agency	immediately prior to joining agency	(.49)	0–1
Own a com-	Respondent owns a computer	0.7	
puter		(.47)	0-1
Use the Internet	Respondent uses the Internet	0.7 (.45)	0-1

Table 9.A2 Descriptive Information on Case-Study Survey Respondents

	Office Supplies	HealthTech	We Deliver
Number of temps employed	450 to 800	140 to 230	220 to 260
Number of valid survey responses	111	93	138
Survey response rate	14.7%	40.6%	50.0%
Female	72.5	89.3	88.9
Mean age (years)	30.6	40.5	30.8
Mean number of dependents	1.4	1.0	1.2
Student	29.4%	21.3%	19.1%
High school or less education	37.3	15.2	22.8
College degree or higher	10.9	28.3	14.7
Own a computer	48.2	82.8	61.0
Use the Internet	45.0	87.1	72.1
Not in paid work but looking	65.1	19.8	29.4
Objectives			
Short-term temps	11.1	28.1	2.9
Long-term temps	23.2	36.0	8.8
Short-term perms	34.3	5.6	35.8
Selective perms	31.5	30.3	52.6

Table 9.A3 Wage, Skill, and Career Growth Preferences of Temporary Workers

Most Important Attributes of Temp Work	Office Supplies	HealthTech	We Deliver
Competitive pay	1.35	1.12	1.72
Good benefits	0.68	0.29	0.92
Opportunity to obtain a permanent job	0.66	0.44	0.86
Long-term assignments	0.68	0.32	0.33
Skill development	0.35	0.32	0.31
Rapid advancement	0.28	0.08	0.28
Control over when and where one works	0.05	0.63	0.03

^a Score: 3 = most important; 2 = second most important; 1 = third most important; 0 = not listed; seventeen choices offered.

Table 9.A4 Wage, Skill, and Career Growth Outcomes for Temporary Workers

	Office Supplies	HealthTech	We Deliver
Training			
Offered training	36.4%	73.9%	77.4%
Taking training (of those offered)	66.7	60.9	93.4
Median hours of training (of those taking)	15.0	5.0	27.5
Skills obtained ^a	3.43	3.77	3.79
Skills that are very marketable Skills that are very specific to the	3.41	3.71	3.72
organization(s) where I worked	3.45	3.82	3.85
Development–job matching scale ^a Opportunity to enhance my skills	3.69	3.78	3.93
through training	3.36	3.14	3.72
Opportunity to learn from other people at the workplace	3.95	4.10	4.07
Opportunity to learn new things on the job	4.00	3.99	4.04
Work that is closely matched to my skills and abilities	3.45	3.78	3.84
Interesting work	3.67	3.91	3.98
Pay equity–advancement scale ^a Pay and benefits that are fair relative to other temporary or contract workers doing similar work	2.76	2.98	2.69
Pay and benefits that are fair relative to the work that I have performed	2.82	3.37	2.74
Pay and benefits that are fair compared to permanent workers doing similar jobs	2.18	2.68	2.17
Chance to move into a higher-level position	2.84	2.46	2.72
Chance to progress into better assignments	3.00	2.86	2.83
Not scaled: chance to increase my pay and benefits	2.66	2.73	2.85
Permanent job			
Accepted permanent job and no longer temping (at time of survey;			
location of job not known)	15.7%	26.9%	27.9%

Table 9.A4 Continued

	Office Supplies	HealthTech	We Deliver
Of above, obtained permanent job through temp assignments (at time of survey)	7.5%	42.3%	82.6%
Source: Authors' compilation.			

^a Scale: 1 = not at all; 3 = some extent; 5 = very great extent.

Table 10.1 Use of Temporary Help Among Auto Suppliers and Hospitals

	Temporary Help
Auto suppliers ^a	
Auto Supplier A	3–6%
Auto Supplier B	22
Auto Supplier C	22
Auto Supplier D	0
Auto Supplier E ^b	0–9
Hospitals ^c	
Food service	
Hospital A ^d	NA
Hospital E	11
Housekeeping	
Hospital A	NA
Hospital E	5
Nursing and medical assistants	
Hospital A	4
Hospital B	7
Hospital C	2
Hospital D	5
Hospital E	0
Clerical—unit administrative support	
Hospital A	8
Hospital B	0.4
Hospital C	0.3
Hospital D	7
Hospital E	11

^a As a percentage of production employment.

^b At the time of our interview Auto Supplier E had recently terminated all of its agency help.

^c As a percentage of hours worked within occupation. Hospital F did not maintain any central records of temporary agency use and so is excluded from this table.

^d The contract manager of food and environmental services of Hospital A reported using agency temporaries, but data on these hires were not available.

Table 10.2 Outsourcing in Hospitals and Public Schools

ent Manageme	ent —	All of security Laboratory (some) Landscaping and grounds-
		keeping
ent —	_	Laboratory (some)
Manageme	ent —	Landscaping
ent —	_	_
ent Manageme	ent —	All of security
ent —	_	_
ent —	_	_
rice —	_	_
_	Entire service	_
rice —	_	_
ent —	_	_
_	Entire service	_
		_
	rice — ent — ent Entire ser	— Entire service rice — — — — — — — — Entire service ent Entire service in — — — — — — — — — — — — — — — — — —

Table 10.A1 Wages and Benefits in Low-Skill Occupations in Auto Suppliers, Hospitals, and Public Schools

Occupation	Starting Hourly Wage	Health Plan Offered	Union
Auto suppliers	, ,		
Auto supplier A	\$10.60	Yes	No
Auto supplier B	9.62	Yes	No
Auto supplier C	13.28	Yes	No
Auto supplier D	15.51	Yes	Yes
Auto supplier E	12.35	Yes	Yes
Public schools			
Food service workers			
Public school A	6.82	No	Yes
Public school C	7.13	No	No
Public school D ^a	6.00	No	No
Public school E	7.40	_	Yes
Public school G	7.22	No	Yes
Custodial workers			
Public school A	8.40	-	Yes
Public school C	9.57	Yes	No
Public school D	11.49	Yes	Yes
Public school E	12.83	_	Yes
Public school G	10.16	Yes	Yes
Bus drivers			
Public school A	11.31	No	Yes
Public school C ^a	_		_
Public school D	11.42	Yes	Yes
Public school E	7.42	No	Yes
Public school G	11.25	Yes	Yes
Hospitals			
Food service workers			
Hospital A	6.40	Part-time prorated, 14% part-time	No
Hospital B	7.00	16% with partial benefits; 26% without benefits	No
Hospital C	8.03	9% without benefits	No
Hospital D	7.05	20% with partial benefits; 22% without benefits	No

Table 10.A1 Continued

	<i>c</i> :		
Occupation	Starting Hourly Wage	Health Plan Offered	Union
Hospital E	\$6.48	Part-time prorated, 22% part-time	No
Hospital F	6.60	Part-time prorated, 65% part-time	Yes
Housekeepers			
Hospital A	6.40	Part-time prorated, 8% part-time	No
Hospital B	7.00	14% with partial benefits; 1% without benefits	No
Hospital C	7.95	5% without benefits	No
Hospital D	7.05	10% with partial benefits; 5% without benefits	No
Hospital E	6.48	Part-time prorated, 18% part-time	No
Hospital F	6.60	Part-time prorated, 27% part-time	Yes
Nurse assistants		-	
Hospital A	7.20	Part-time prorated, 22% part-time	No
Hospital B	7.40	10% with partial benefits; 12% without benefits	No
Hospital C	7.90	27% without benefits	No
Hospital D	8.67	23% with partial benefits; 4% without benefits	No
Hospital E	6.74	Part-time prorated, 5% part-time	No
Hospital F	8.96	Part-time prorated, 46% part-time	Yes
Clerical workers		-	
Hospital A	7.35	Part-time prorated, 3% part-time	No
Hospital B	8.00	13% with partial benefits; 23% without benefits	No
Hospital C	8.98	17% without benefits	No
Hospital D	8.23	33% with partial benefits; 5% without benefits	No

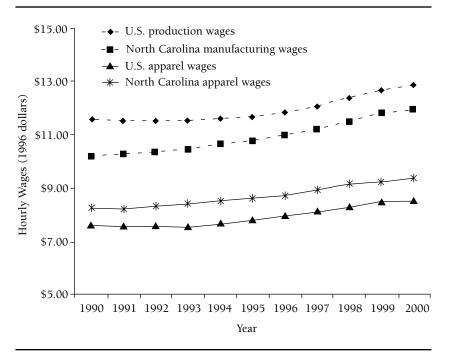
Table 10.A1 Continued

^a Occupation outsourced.

Occupation	Starting Hourly Wage	Health Plan Offered	Union
Hospital E	7.29	Part-time prorated, 22% part-time	No
Hospital F	7.50	Part-time prorated, 48% part-time	No
C A 1 1 1			

Source: Authors' compilation. Note: Data reported are for lowest-skill occupation within a functional area.

Figure 11.1 Real Wages of U.S. and North Carolina Production Workers



Source: U.S. Bureau of Labor Statistics (2002).

Note: For the North Carolina apparel series, the data represent production workers in the hosiery industry rather than the broader apparel and textiles industries.

Table 11.1 Unemployment Rates for the United States, North Carolina, and Hickory, North

 Carolina	, 1990	to 2001	L						•		
1990	1001	1992	1003	1004	1995	1996	1007	1008	1000	2000	20

2001 1990 1991 1993 1994 1995 1990 1997 1998 1999 2000 1992 United States 5.6% 6.8% 7.5% 6.9% 6.1% 5.6% 5.4% 4.9% 4.5% 4.2% 4.0% 4.8%

North Carolina 4.2 5.8 6.0 4.9 4.3 4.3 3.6 3.5 3.2 3.6 5.5 4.4

Hickory SMSA 3.3 2.7 2.1 6.2 4.1 6.6 5.5 4.0 4.2 4.0 3.6 2.5 Source: U.S. Bureau of Labor Statistics (2002).

Table 11.2 Employment Statistics for the United States and North Carolina Hosiery Industry, 1980 to 2000 1000 1005 1000 1001 1002 1002 1004 1005 1007 1000 1000 2000

	1980	1985	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000
Number of employees in hosiery (thousands)													
United States	63.8	69.5	71.2	69.2	69.4	67.9	66.8	63.3	60.6	58.1	54.4	50.7	49.9
North Carolina	44.9	47.6	46.1	45.2	44.3	43.3	41.4	39.2	37.1	35.8	33.2	31.2	29.0
North Carolina share of hosiery employment (percentage)	70.4	68.5	64.7	65.3	63.8	63.8	62.0	61.9	61.2	61.6	61.0	61.5	58.1
Employment in hosiery as percentage of total													

.056

1.33

.054

1.23

.051

1.13

.048

1.05

.045

0.98

.041

0.88

.038

0.81

.037

0.73

North Carolina^b 1.89 1.80

employment^a United States

.064

.065

.060

1.48

.059

1.47

.059

1.42

Source: U.S. Bureau of Labor Statistics (2002).

^a Total employment figures are based on civilian employment.

^b Total employment figures for North Carolina exclude agricultural employment.

Table 11.3 U.S. Hosiery Production and Sales, 1990 to 1998

\$5,793

\$6,118

10.9%

10.4

13.1

40.8

12.7

12.1

	1990	1991	1992	1993	1994	1995	1996	1997	1998
Volume of U.S. hosiery production (millions of pairs)	3,842	4,024	4,173	4,279	4,340	4,198	4,434	5,129	5,443
Retail dollar volume of hosiery sales (millions of									

\$6,942

10.8%

9.9

11.5

40.8

13.8

13.1

\$7,097

10.2%

9.2

11.0

44.6

12.6

12.4

\$7,165

9.3%

9.2

12.0

46.1

11.3

12.2

\$7,633

9.9%

9.5

11.9

46.4

10.2

12.0

\$7,847

9.3%

9.7

11.9

49.0

8.7

11.2

\$7,477

9.9%

9.8

11.8

48.1

7.5

12.8

Department stores 11.9% Specialty stores 8.7 Chains 12.6

Source: U.S. Bureau of Labor Statistics (2002).

dollars)

channel

Other

Retail dollar volume of hosiery sales by distribution

Discount stores

Grocery or drugstore

11.9% 12.0% 8.7 9.7 12.6 13.1 37.9 39.8

13.4

11.9

\$6,000

17.6

11.3

Note: The hosiery category is a combination of SIC codes 2514 and 2524.

Table 12.1 Production Employee Characteristics at SP

Suburban

Source: Authors' compilation.

Ohio

Florida

	Number of Workers	Assemblers	Temporary	Less Than One Year	One to Four Years	Four to Six Years	Six to Ten Years	More than Ten Years
Massachusetts	222	620/	170/	120/	270/	1.40/	120/	260/
Urban	233	63%	17%	12%	27%	14%	12%	36%

0.6

1.1

Table 12.2 "Are You Making More Money Under the VAG

Plan?": Responses of SP Workers in Massachusetts Plants	i the
Urban Massachusetts plant Strongly disagree	26.21%

Disagree

Disagree

Agree Strongly agree

Agree Strongly agree

Neither agree nor disagree

Suburban Massachusetts plant Strongly disagree

Neither agree nor disagree

Source: Authors' compilation.

22.76

25.52 14.48

11.03

20.23

21.97 28.32

17.92

11.56

Table 12.3 Productivity Effects of Changes in Human Resource Practices at SP's Plants in

	Three States	
		Change in Productivity After Cha
		in Human Resource Practice
State	Method of Pay	(Sales Per Employee)

		Change in Productivity After Change in Human Resource Practice
State	Method of Pay	(Sales Per Employee)
Massachusetts	Piece-rate to VAG	-0.72% per employees

Time-rate to VAG

No change

+0.2% per employee

Florida

Source: Authors' compilation.

Ohio

Table 12.4 Explaining Satisfaction By Assimilation Type for Massachusetts and Other Plants

	Number of Employees	Supervisors	Employment Security	Meaningful Jobs	Company Practice	Pay	Working Conditions	Coworkers	Overall Satisfaction
Ohio	615	3.54	3.81	3.56	2.73	2.44	3.57	3.40	3.47
English		(1.35)	(1.12)	(1.25)	(1.15)	(1.25)	(1.21)	(1.28)	(1.19)
Florida	463	3.41	3.99	3.65	2.95***	2.75***	3.37	3.43	3.60
English		(1.34)	(1.02)	(1.23)	(1.18)	(1.24)	(1.17)	(1.28)	(1.09)
Massachusetts	160	3.36	3.62*	3.16**	2.89**	2.47**	3.04	3.21*	3.13**
English		(1.33)	(1.32)	(1.35)	(1.28)	(1.33)	(1.34)	(1.27)	(1.25)
Vietnamese	168	3.33 (1.27)	4.10 (0.95)	3.77 (1.17)	3.29 (1.16)	2.78 (1.34)	3.12 (1.21)	3.58 (1.20)	3.56 (1.05)
Cape Verde	164	3.65 (1.38)	3.42*** (1.43)	3.35 (1.32)	3.16 (1.28)	2.77 (1.43)	3.12 (1.32)	3.21* (1.40)	3.33 (1.40)

Source: Authors' compilation.

Note: Standard deviation in parentheses. Tests of means by groups are conducted.

^{*} p < 0.1.

^{**}p < 0.05. *** p < 0.001.

Table 12.5 Impact of Change in Method of Pay on the Change in Satisfaction

	Means	Standard Deviation
Florida	3.00	1.06
Massachusetts suburban (LOC2)		
From piece-rate to VAG	3.04	1.29
From time-rate to VAG	3.11	1.21
Massachusetts urban (LOC1)		
From piece-rate to VAG	2.88	1.40
From time-rate to VAG	3.03	1.24

Source: Authors' compilation.

Notes: For Massachusetts it is variable, Q47a/b; for Florida, it is variable, Q37. All of these variables indicate the change of satisfaction after changing the plans. No such a question is asked for Ohio.

Table 12.6 Effect of Changes in Work Effort and Pay

 Levels on Changes in Satisfaction	
Change in Satisfaction	
M 1 " M 1 "	

to VAG

0.11

0.55

Florida, from

Time-Rate to VAG

0.25

0.40

 Levels of Changes III Satisfaction
Change in Satisfaction
Massachusetts Massachusetts

to VAG

0.14

0.55

Independent from Piece-Rate from Time-Rate Variables

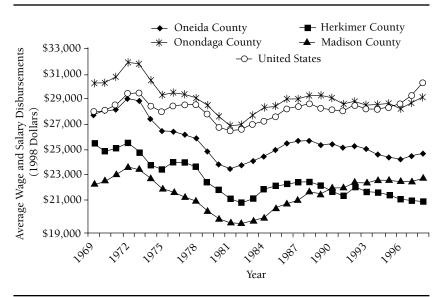
Note: All variables are measured in Likert scale from 1 to 5.

Working harder

Making more money

Source: Authors' compilation.

Figure 13.1 Changes in Average Wage and Salary in Oneida, Madison, Onondaga, and Herkimer Counties, 1969 to 1998



Source: U.S. Bureau of Economic Analysis.

Table 13.1 Characteristics of Ten Central New York Manufacturing Establishments

					Part of Larger			
Establishment	Strategy	Location	Age	Ownership	Organization	Employment	Competitors	Market
Materials	High-road	Rural	1980	Private, local head- quarters	No	120	Few	Stable growth
Large Metal	High-road	Urban	1801	Private, local head- quarters	Yes	505	Few	Cyclical
Machine Parts	High-road	Metropolitan	1949	Private, local head- quarters	Yes	130	Many (do- mestic)	Highly cyclical
Electrical Parts	High-road	Metropolitan	1945	Public, headquar- ters overseas	Yes	450	Few	Very uneven; recent sharp contraction after rapid growth
IT Parts	High-road	Metropolitan	1970	Public, local head- quarters	Yes	450	Few	Steady growth and rapid contraction
Small Fabrication	Low-road	Rural	1816	Private, headquar- ters elsewhere	Yes	490–505	Few	Cyclical
Small Machines	Low-road	Rural	1986	Private, headquar- ters elsewhere	Yes	120	Many	Stable growth
Medium Fabrica- tion	Low-road	Urban	1989	Private, local head- quarters	Yes	117	Few	Steady growth
Small Parts	Middle-road	Rural	1981	Private, headquar- ters overseas	Yes	275	Many and growing	Cyclical
Medium Machines	Middle-road	Urban	1988	Private, local head- quarters	Yes	115	Few	Steady growth

Source: Authors' own interviews and survey.

Table 13.2 Labor Force, Compensation, and Employment Practices

	Residence Labor		Average			Initial Hourly
Establishment	Force	Turnover	Age	Minority	Female	Wage
Materials	Local	Low	34	5%	57%	\$8.25

6%

13%

10%

Low

5%

10%

Modest

Stable core;

rest high

Some more than thirty

Some more than thirty

Some more than thirty

Mainly in that town

Mainly in that town

miles away

miles away

miles away

Local

Local

Local

Source: Authors' own interviews and survey.

Large Metal

Machine Parts

Electrical Parts

Small Fabrication

Medium Fabrication

Medium Machines

Small Machines

Small Parts

IT Parts

Force	Turnover	Age	Minority	Female	
Local	Low	34	5%	57%	
Mainly in that town	Modest	48	<1	<1	

N/A

35

35

N/A

28

38

38

40

2

2

15

2

1

2

 ≤ 1

 ≤ 1

<1

 ≤ 1

<1

<1

18

 ≤ 1

56

20

Pay

Grades

Few

\$7.23 to \$7.63

\$12.00 with

720 hours of BOCES)

\$8.22 to \$8.99

\$7.00

\$7.50

\$7.00

\$7.00

\$6.00

\$7.00

\$9.00 (\$10.00 to

Many

Few

6

8

6

Few

Few

Few

11

Two-Tier

Wages

No

Yes

No

No

No

Yes

Yes

No

No

No

Labor

Union

No

Yes

No

No

No

Yes

No

Yes

No

No

Table 13.3 High-Performance Work Practices

Establishment	Profit- Sharing	Employee Stock Ownership	Other Incentive Pay	Teams	Quality Control	TQM	Information-Sharing
Materials	Yes	No	Hybrid of profit-sharing and individual incentive pay	Yes	Combined with teams	No	All-employee monthly meeting
Large Metal	Yes	Yes	Individual incentive pay	Yes	Combined with teams	Yes	All-employee quarterly meeting
Machine Parts	Yes	Yes	None	Yes	No	Yes	All-employee quarterly meeting
Electrical Parts	No	Yes	None	Yes	Yes	Yes	All-production employee monthly meeting
IT Parts	Yes	No	None	Yes	No	Yes	All-employee monthly meeting
Small Fabrication	No	No	None	No	No	No	All-employee meetings twice a year
Small Machines	No	No	None	No	No	No	No
Medium Fabrication	No	No	None	No	No	No	All-employee monthly meeting
Small Parts	No	No	None	Yes	Combined with teams	No	All-employee monthly meeting
Medium Machines	No	No	Individual incentive pay	No	Yes	Yes	All-employee monthly meeting

Source: Authors' own interviews and survey.

Table 13.4 Basic Worker Characteristics

	Small Parts	Materials	Large Metal
Total labor market experience (mean			
years)	16.12	14.81	29.52***
Tenure (mean years)	4.47	4.30	21.77***
Mean age	37.96**	34.38	47.97***
Mean hourly wage	\$10.36	\$9.79	\$13.07***
Commuting time (mean minutes)	25.51***	14.72	20.69***
Proportion male	43.68%	42.25%	97.74%***
Proportion with at least some college	47.31	47.14	43.56
Proportion white	97.70	95.77	94.23
Proportion with extra job	30.54	36.62	27.78
Proportion married	59.88***	39.44	72.62***
Proportion married with working			
spouse	77.98	90.00	64.25***
Proportion with a dependent child	44.58	53.52	30.74***
Proportion of workers who grew up in			
the area	57.32***	78.87	87.22*
Number of respondents	174	71	269

Source: Authors' own survey of employees at Small Parts, Materials, and Large Metal.

^{*} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 10 percent level.

^{**} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 5 percent level.

^{***} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 1 percent level.

Table 13.5 Worker Outcomes: Interfirm Comparisons

	Small Parts	Materials	Large Metal
Empowerment "I have a lot to say about what happens on my job." "My job allows me to take part in	2.52***	2.04	2.51***
making decisions that affect my work."	2.40***	1.86	2.47***
Communication "Management is usually open about sharing company information with employees at this company."	2.16***	1.89	2.91***
How often do you personally communicate about work issues with managers or supervisors in your work group or work team? (proportion of employees who replied "at least weekly") How often do you personally communicate about work issues with managers or supervisors outside of your work group or work team within the firm? (proportion of em-	85.09%	88.73%	73.51%***
ployees who replied "at least weekly")	49.11	39.44	36.60
How often do you personally communicate about work issues with workers outside of your work group or work team within the firm? (proportion of employees who replied "at least weekly")	57.52**	71.83	40.38***
How often do you personally communicate about work issues with technical experts outside of your work group or work team, such as engineers, technicians, accountants, or consultants within the firm? (proportion of employees who re-			
plied "at least weekly")	47.32***	25.35	20.45

Table 13.5 Continued

	Small Parts	Materials	Large Metal
Effort			
How much effort do you put into your work beyond what your job requires? $(1 = \text{none}, 4 = a \text{ lot})$	3.49	3.55	3.28***
Relative effort defined as the effort put into a typical hour of work versus the effort put into a typical hour of watching TV (0 = hardly			
any at all, 10 = all your energy)	5.09***	6.51	4.13***
Days missed in the last year	10.90	11.56	18.32***
Hours worked per week	40.24	41.01	41.72
"My effort at work affects my pay."	2.09***	1.69	2.28***
Teamwork and peer monitoring "I help my coworkers when they need it."	1.54***	1.35	1.74***
To what extent have other employees at this company taught you job skills, shortcuts, problem-solving, or other ways to improve how you work? (1 = to a great extent, 4 = not at all)	2.02	1.87	2.10**
"My effort at work is affected by the	2.02	1.07	2.10
effort of my coworkers."	2.19	2.21	2.30
"The work of my coworkers affects my pay."	2.79	2.89	2.37***
"If I saw a coworker slacking off, I would say something to that worker."	2.44	2.30	2.92***
Proportion of workers who have ever said anything to a coworker when they saw that worker slack off	57.23%	68.57%	41.51%***
Commitment "I am willing to work harder than I have to in order to help this com-			
pany succeed."	1.90***	1.50	2.14***
"I would take almost any job to keep working for this company."	2.74**	2.48	2.90***

(Table continues on p. 510.)

Table 13.5 Continued

	Small Parts	Materials	Large Metal
"I would turn down another job for more pay in order to stay with this company."	2.96***	2.55	3.22***
Trust			
"I am treated fairly by the company." "To what extent do you trust man-	2.17**	1.88	2.43***
agement at this company?" $(1 = to a great extent, 4 = not at all)$	2.25	2.41	3.07***
"In general, how would you describe relations in your workplace between management and employees?" (1 = very good, 5 = very bad)	2.46	2.66	3.19***
Job satisfaction "All in all, how satisfied would you say you are with your job?" (1 = very satisfied, 4 = very dissatisfied)	2.13*	1.99	2.26***
Intrinsic rewards "My job makes good use of my knowledge and skills."	2.45***	2.09	2.38***
"What I do at work is more important to me than the money I earn."	2.90	2.76	3.21***
Job stress "My job is stressful."	2.14	2.22	2.25
Number of respondents	174	71	269

Source: Authors' own survey of employees at Small Parts, Materials, and Large Metal. *Note*: Unless otherwise indicated, each respondent is given four choices: 1 = strongly agree;

^{2 =} agree; 3 = disagree; and 4 = strongly disagree.

^{*} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 10 percent level.

^{**} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 5 percent level.

^{***} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 1 percent level.

Table 13.6 Worker Outcomes: Intrafirm Comparisons Between Participants and Nonparticipants

	Sm	all Parts	Large Metal	
	Participants	Nonparticipants	Participants	Nonparticipants
Empowerment				
"I have a lot to say about what happens on my job." "My job allows me to take part in making decisions that affect	2.26***	2.68	2.34***	2.69
my work."	2.14***	2.54	2.29***	2.68
Communication				
"Management is usually open about sharing company information with employees at this company."	1.93***	2.29	2.87	2.94
How often do you personally communicate about work issues with managers or supervisors in your work group or work team? (proportion of employees who replied "at least weekly")	91.07%*	78.57%	78.01%*	68.60%
How often do you personally communicate about work issues with managers or supervisors outside of your work group or work team within the firm? (proportion of employees who replied "at least weekly")	53.57	43.64	42.14**	29.41
How often do you personally communicate about work issues with workers outside of your work group or work team within the firm? (proportion of employees who replied "at least				
weekly")	65.45*	48.21	46.43**	32.77

with technical experts outside of your work group or work team, such as engineers, technicians, accountants, or consul- tants within the firm? (proportion of employees who replied "at least weekly")	49.09	43.64	26.09**	15.00
Effort				
How much effort do you put into your work beyond what your job requires? $(1 = \text{none}, 4 = a \text{ lot})$	3.66***	3.38	3.39***	3.15
Relative effort, defined as effort put into a typical hour of work versus the effort put into a typical hour of watching TV				
(0 = hardly any at all, 10 = all your energy)	5.32	5.00	4.70***	3.42
Days missed in the last year	10.48	9.79	18.18	18.54
Hours worked per week	41.95***	39.38	42.41*	40.91
"My effort at work affects my pay."	1.98	2.15	2.10***	2.50
Teamwork and peer monitoring				
"I help my coworkers when they need it."	1.49	1.54	1.67	1.81
To what extent have other employees at this company taught you job skills, shortcuts, problem-solving, or other ways to im-				
prove how you work? $(1 = to a great extent, 4 = not at all)$	1.93	2.05	1.92***	2.28
"My effort at work is affected by the effort of my coworkers."	2.18	2.21	2.18**	2.40
"The work of my coworkers affects my pay." "If I saw a coworker slacking off, I would say something to that	2.93	2.75	2.21***	2.56
worker."	2.40	2.46	2.78***	3.05
Proportion of workers who have ever said anything to a co-				

57.89%

56.36%

How often do you personally communicate about work issues

worker when they saw that worker slack off

41.18% (Table continues on p. 516.)

43.17%

Table 13.6 Continued

	Sm	all Parts	Large Metal	
	Participants	Nonparticipants	Participants	Nonparticipants
Commitment				
"I am willing to work harder than I have to in order to help this company succeed."	1.82	1.95	2.00***	2.25
"I would take almost any job to keep working for this company."	2.61*	2.84	2.75***	3.06
"I would turn down another job for more pay in order to stay with this company."	2.89	3.03	2.08***	3.38
Relative knowledge, defined as knowledge of the job and the firm knowledge of favorite TV show ($0 = \text{hardly any knowledge}$, $10 = \text{complete knowledge}$)	_	_	1.95	1.50
Relative interest, defined as interest in the quality of the job and the firm versus interest in favorite TV show $(0 = \text{hardly any interest}, 10 = \text{total interest})$	_	_	2.91	2.26
Trust				
"I am treated fairly by the company." (1 = strongly agree, 4 = strongly disagree)	1.96***	2.31	2.33**	2.56
To what extent do you trust management at this company? $(1 = \text{to a great extent}, 4 = \text{not at all})$	2.07**	2.36	2.96**	3.18
In general, how would you describe relations in your workplace between management and employees? (1 = very good, 5 = very bad)	2.37	2.54	3.08**	3.33

Job satisfaction All in all, how satisfied would you say you are with your job? (1 = very satisfied, 4 = very dissatisfied)	2.00**	2.22	2.15***	2.39
Intrinsic rewards "My job makes good use of my knowledge and skills." "What I do at work is more important to me than the money I	2.23**	2.59	2.27**	2.52
earn."	2.81	2.98	3.07***	3.37
Job stress "My job is stressful."	2.13	2.10	2.23	2.28

57

111

141

121

Source: Authors' own survey of employees at Small Parts and Large Metal.

Number of respondents

Note: Unless otherwise indicated, each respondent is given four choices: 1 = strongly agree; 2 = agree; 3 = disagree; and 4 = strongly disagree.

^{*} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 10 percent level.

^{**} The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 5 percent level.

*** The difference between Small Parts and Materials or between Large Metal and Materials statistically significant at the 1 percent level.